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When Flexivent unit is installed in the inswing (hopper) position, priming will appear on interior of frame and sash. Limited replacement parts are available. Construction is all wood.
### Unit Size Chart

**Note:**
Unit Dim. refers to overall outside-to-outside frame. Rgh. Opg. refers to rough stud opening. Glass size refers to unobstructed (visible) glass dimensions. See [Measuring Visible Glass Video](#).

#### Awning Position

<table>
<thead>
<tr>
<th>BASIC UNIT</th>
<th>Glass Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>214</td>
<td>314</td>
</tr>
<tr>
<td>218</td>
<td>318</td>
</tr>
<tr>
<td>222</td>
<td>322</td>
</tr>
<tr>
<td>330</td>
<td>330</td>
</tr>
</tbody>
</table>

#### Basement Position

<table>
<thead>
<tr>
<th>BASIC UNIT</th>
<th>Glass Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>214</td>
<td>314</td>
</tr>
<tr>
<td>218</td>
<td>318</td>
</tr>
<tr>
<td>222</td>
<td>322</td>
</tr>
</tbody>
</table>

#### Casement Position

<table>
<thead>
<tr>
<th>Unit Dim.</th>
<th>Rgh. Opg.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-5</td>
<td>39 3/8</td>
</tr>
<tr>
<td>3-8</td>
<td>44 3/8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Unit Dim.</th>
<th>Rgh. Opg.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-5</td>
<td>39 3/8</td>
</tr>
<tr>
<td>3-8</td>
<td>44 3/8</td>
</tr>
</tbody>
</table>

*Unit viewed from exterior.*
## Milestones

<table>
<thead>
<tr>
<th>Year</th>
<th>Event</th>
</tr>
</thead>
<tbody>
<tr>
<td>2018</td>
<td>Replacement sash no longer available.</td>
</tr>
<tr>
<td>1990</td>
<td>Single pane glass replacement sash no longer available.</td>
</tr>
<tr>
<td>1979</td>
<td>Flexivent units discontinued.</td>
</tr>
<tr>
<td>1971</td>
<td>Vinyl weatherstrip introduced.</td>
</tr>
<tr>
<td>1965</td>
<td>Flexivent Angle Bay units introduced.</td>
</tr>
<tr>
<td>1961</td>
<td>Baked enamel, silver satin and bronze hardware were added as options to polished chrome finish hardware.</td>
</tr>
<tr>
<td>1960</td>
<td>A cord wheel attachment, for use with above normal reach roto-lock units, introduced.</td>
</tr>
<tr>
<td>1958</td>
<td>Bar-lock hardware introduced.</td>
</tr>
<tr>
<td>1957</td>
<td>Andersen Seal-Trim, complete exterior trim set, introduced.</td>
</tr>
<tr>
<td>1955</td>
<td>Wood frame screens discontinued.</td>
</tr>
<tr>
<td>1954</td>
<td>Picture window Flexivent units introduced (called Flexiview). Removable glazing panels introduced.</td>
</tr>
<tr>
<td>1953</td>
<td>Flexivent Window unit introduced.</td>
</tr>
</tbody>
</table>
**Sash Size Table**

### Sash Size Table - Standard Window / Single Pane Glass

**Note:**
Sash size table provided for identification purposes only. Flexivent replacement sash are not available.

### Sash Size Table - Standard Window / Dual Pane Insulating Glass

**Note:**
Overall Sash is measured outside edge to outside edge of frame.  
Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.  
Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Overall Sash (w x h)</th>
<th>Unobstructed Glass (w x h)</th>
<th>Actual Glass (w x h)</th>
</tr>
</thead>
<tbody>
<tr>
<td>210</td>
<td>30 1/4 x 13 3/8</td>
<td>26 1/2 x 9 1/2</td>
<td>27 1/4 x 10 1/4</td>
</tr>
<tr>
<td>214</td>
<td>30 1/4 x 17 3/8</td>
<td>26 1/2 x 13 1/2</td>
<td>27 1/4 x 14 1/4</td>
</tr>
<tr>
<td>218</td>
<td>30 1/4 x 21 3/8</td>
<td>26 1/2 x 17 1/2</td>
<td>27 1/4 x 18 1/4</td>
</tr>
<tr>
<td>222</td>
<td>30 1/4 x 25 3/8</td>
<td>26 1/2 x 21 1/2</td>
<td>27 1/4 x 22 1/4</td>
</tr>
<tr>
<td>230</td>
<td>30 1/4 x 33 3/8</td>
<td>26 1/2 x 29 1/2</td>
<td>27 1/4 x 30 1/4</td>
</tr>
<tr>
<td>314</td>
<td>39 5/8 x 17 3/8</td>
<td>35 3/4 x 13 1/2</td>
<td>36 3/8 x 14 1/4</td>
</tr>
<tr>
<td>318</td>
<td>39 5/8 x 21 3/8</td>
<td>35 3/4 x 17 1/2</td>
<td>36 3/8 x 18 1/4</td>
</tr>
<tr>
<td>322</td>
<td>39 5/8 x 25 3/8</td>
<td>35 3/4 x 21 1/2</td>
<td>36 3/8 x 22 1/4</td>
</tr>
<tr>
<td>330</td>
<td>39 5/8 x 33 3/8</td>
<td>35 3/4 x 29 1/2</td>
<td>36 3/8 x 30 1/4</td>
</tr>
<tr>
<td>349</td>
<td>39 5/8 x 52 3/8</td>
<td>35 3/4 x 48 1/2</td>
<td>36 3/8 x 49 1/4</td>
</tr>
<tr>
<td>3810</td>
<td>42 5/8 x 13 3/8</td>
<td>39 1/8 x 9 3/4</td>
<td>39 3/8 x 10 1/4</td>
</tr>
<tr>
<td>3814</td>
<td>42 5/8 x 17 3/8</td>
<td>39 1/8 x 13</td>
<td>39 3/8 x 14 1/4</td>
</tr>
<tr>
<td>3818</td>
<td>42 5/8 x 21 3/8</td>
<td>39 1/8 x 17</td>
<td>39 3/8 x 18 1/4</td>
</tr>
<tr>
<td>3822</td>
<td>42 5/8 x 25 3/8</td>
<td>38 7/8 x 21 1/2</td>
<td>39 3/8 x 22 1/4</td>
</tr>
<tr>
<td>3830</td>
<td>42 5/8 x 33 3/8</td>
<td>36 7/8 x 29 1/2</td>
<td>39 3/8 x 30 1/4</td>
</tr>
<tr>
<td>3849</td>
<td>42 5/8 x 52 3/8</td>
<td>38 7/8 x 48 1/2</td>
<td>39 3/8 x 49 1/4</td>
</tr>
<tr>
<td>414</td>
<td>47 5/8 x 17 3/8</td>
<td>43 3/4 x 13 1/2</td>
<td>44 3/8 x 14 1/4</td>
</tr>
<tr>
<td>418</td>
<td>47 5/8 x 21 3/8</td>
<td>43 3/4 x 17 1/2</td>
<td>44 3/8 x 18 1/4</td>
</tr>
<tr>
<td>422</td>
<td>47 5/8 x 25 3/8</td>
<td>43 3/4 x 21 1/2</td>
<td>44 3/8 x 22 1/4</td>
</tr>
<tr>
<td>430</td>
<td>47 5/8 x 33 3/8</td>
<td>43 3/4 x 29 1/2</td>
<td>44 3/8 x 30 1/4</td>
</tr>
<tr>
<td>449</td>
<td>47 5/8 x 52 3/8</td>
<td>43 3/4 x 48 1/2</td>
<td>44 3/8 x 49 1/4</td>
</tr>
</tbody>
</table>
Sash Assembly

Flexivent Window Sash and Frame Assembly

Outside Casing (Brick Mould)

Sash

Sill

Side Jamb with Hinge

Insect Screen

Roto-Lock Operator

UNIT DIMENSION HEIGHT

1-7/16"

BASIC UNIT WIDTH

1/4"

RCH. OPG.

7/8"

Unit Dim.
# Sash

## Weatherstrip

### Weatherstrip - Side Jamb

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>0355208</td>
</tr>
<tr>
<td>14</td>
<td>0355212</td>
</tr>
<tr>
<td>18</td>
<td>0355216</td>
</tr>
<tr>
<td>22</td>
<td>0355220</td>
</tr>
<tr>
<td>30/40</td>
<td>0355222</td>
</tr>
<tr>
<td>49</td>
<td>0355224</td>
</tr>
</tbody>
</table>

### Weatherstrip - Hinge Jamb

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>0354608</td>
</tr>
<tr>
<td>3</td>
<td>N/A</td>
</tr>
<tr>
<td>38</td>
<td>0354616</td>
</tr>
<tr>
<td>4</td>
<td>0354620</td>
</tr>
</tbody>
</table>

### Weatherstrip - Lock Rail

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>0354008</td>
</tr>
<tr>
<td>3</td>
<td>0354012</td>
</tr>
<tr>
<td>38</td>
<td>0354016</td>
</tr>
<tr>
<td>4</td>
<td>0354020</td>
</tr>
</tbody>
</table>
### Removable Glazing Panel Parts

#### Buttons and Screws - Removable Glazing Panel

<table>
<thead>
<tr>
<th>Replacement Glazing Panel Retainer Clip</th>
<th>Note:</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Nylon Clip Diagram" /></td>
<td>Clips (8), screws (8).</td>
<td>0338408</td>
</tr>
</tbody>
</table>

Note:
Clips (8), screws (8).
Insect Screens

Insect Screens - Type U

Note:
Type U insect screens are used with Roto-Lock (see page 11) and Lever Roto-Lock operator (see page 13) style units. Screens wider than 41 7/8 use two wing blades.

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Dimensions (w x h)</th>
<th>Wing Blades</th>
<th>Stone</th>
<th>Unit No.</th>
<th>Dimensions (w x h)</th>
<th>Wing Blades</th>
<th>Stone</th>
</tr>
</thead>
<tbody>
<tr>
<td>210</td>
<td>29 1/2 x 12 1/16</td>
<td>8071101</td>
<td>3814</td>
<td>41 7/8 x 16 1/16</td>
<td>1</td>
<td>8071105</td>
<td></td>
</tr>
<tr>
<td>214</td>
<td>29 1/2 x 16 1/16</td>
<td>0325712</td>
<td>3818</td>
<td>41 7/8 x 20 1/16</td>
<td></td>
<td>8071106</td>
<td></td>
</tr>
<tr>
<td>218</td>
<td>29 1/2 x 20 1/16</td>
<td>0325716</td>
<td>3822</td>
<td>41 7/8 x 24 1/16</td>
<td></td>
<td>8071107</td>
<td></td>
</tr>
<tr>
<td>222</td>
<td>29 1/2 x 24 1/16</td>
<td>0325720</td>
<td>3830</td>
<td>41 7/8 x 32 1/16</td>
<td></td>
<td>8071108</td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>29 7/8 x 32 1/16</td>
<td>8071102</td>
<td>414</td>
<td>46 7/8 x 16 1/16</td>
<td>2</td>
<td>0325760</td>
<td></td>
</tr>
<tr>
<td>314</td>
<td>38 7/8 x 16 1/16</td>
<td>0325724</td>
<td>418</td>
<td>46 7/8 x 20 1/16</td>
<td></td>
<td>0325764</td>
<td></td>
</tr>
<tr>
<td>318</td>
<td>38 7/8 x 20 1/16</td>
<td>0325728</td>
<td>422</td>
<td>46 7/8 x 24 1/16</td>
<td></td>
<td>0325768</td>
<td></td>
</tr>
<tr>
<td>322</td>
<td>38 7/8 x 24 1/16</td>
<td>0325732</td>
<td>430</td>
<td>46 7/8 x 32 1/16</td>
<td></td>
<td>8077109</td>
<td></td>
</tr>
<tr>
<td>330</td>
<td>38 7/8 x 32 1/16</td>
<td>8071103</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3810</td>
<td>41 7/8 x 12 1/16</td>
<td>8071104</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note:
The short arm handle is standard. The long arm handle is used if a special stool has been applied to the sill and additional clearance is needed for the handle.

Manufactured June 1959 to October 1981

Amerock Roto-Lock Hardware
# Hardware

**Operator Set - Amerock / Roto-Lock** *(June 1959 to October 1981)*  Ref. No. 1

<table>
<thead>
<tr>
<th>Description</th>
<th>Bronze</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Arm</td>
<td>0333808</td>
</tr>
<tr>
<td>Long Arm</td>
<td>0333908</td>
</tr>
</tbody>
</table>

**Handle - Amerock / Roto-Lock** *(June 1959 to October 1981)*  Ref. No. 2

<table>
<thead>
<tr>
<th>Description</th>
<th>Finish</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short Shank</td>
<td>Bronze</td>
<td>0536011</td>
</tr>
<tr>
<td>Long Shank</td>
<td>Silver Satin</td>
<td>1361008</td>
</tr>
</tbody>
</table>

**Rod - Amerock / Roto-Lock** *(June 1959 to October 1981)*

<table>
<thead>
<tr>
<th>Length</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>13 1/2</td>
<td>N/A</td>
</tr>
<tr>
<td>18 1/2</td>
<td>N/A</td>
</tr>
</tbody>
</table>

**Bracket - Amerock / Roto-Lock / Center Rod** *(June 1959 to October 1981)*

<table>
<thead>
<tr>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>0334205</td>
</tr>
</tbody>
</table>

**Shoe - Amerock / Roto-Lock (Pair)** *(June 1959 to October 1981)*  Ref. No. 3

<table>
<thead>
<tr>
<th>Bronze</th>
</tr>
</thead>
<tbody>
<tr>
<td>0338908</td>
</tr>
</tbody>
</table>

---

Note:
Operator set includes operator, handle, sash rod, and sash brackets (sash rod not pictured). 2 and 3 widths use short arm, 38 and 4 widths use long arm. Sizes shown in size grid, see page 4.

Note:
Long arm handle is used if a special stool has been applied to the sill and extra clearance is needed for the handle. (Bronze shown)

Note:
To replace, order complete operator set which includes rod.

Note:
Not shown in picture on page 11. Holds sash rods in place at middle of sash.
**Operator - Amerock / Lever Roto-Lock (1968 - 1972)**

**Note:**

See Illustration, page 12
Specify long arm (15”) or short arm (11”).

---


**Note:**
This hardware is no longer available. Use Amerock hardware June 1959 to October 1981 for replacement.

See Illustration, page 12
Hardware


- REMOVABLE R & L HAND SHOES WHICH ATTACH TO END OF ARMS.
- 3/8” STATIONARY STUD ON ARMS.
- USED WITH ROLLED CHANNEL ATTACHED TO SASH.
- FLAT TOP ON HOUSING
- HEXAGON STUD WITH SNAP RING
- HANDLES AVAILABLE WITH PLASTIC KNOB
- NO STUD ON HOUSING.
- 4 HOUSING SCREWS FOR SECURING: 2 VISIBLE AND 2 UNDER STOP.
- GOLDEN DICROMATE ARMS

Manufactured July 1955 to June 1959

Amerock Hardware

Note:
This operator is no longer available. Use Amerock hardware June 1959 to October 1981 for replacement. See Illustration, page 12
When replacing Standard Thomson operator with Amerock hardware attaching hardware is required. Sill stop may need to be modified.

Manufactured March 1954 to July 1955
Roto-Lock Standard Thomson Operator
Hardware

Operator - Bar-Lock / Hopper Lock / Snap Lock / Awning Lock (1954 - 1979)

Amerock Bar-Lock Hardware

Operator - Bar Lock Picture (1954 to 1979) Ref. No. 1, 2 and 3
<table>
<thead>
<tr>
<th>Hardware</th>
<th></th>
</tr>
</thead>
</table>

**Operator - Amerock / Bar-Lock / No. 7062** Ref. No. 1 and 2 page 16

- **Note:**
  - Includes housing, clips, and screws.
  - **Bronze**
  - N/A

**Insect Screen and Operator Arm Keepers - Amerock / Bar-Lock** Ref. No. 3 page 16

- **Order No.**
  - N/A

**Hopper Sash Lock with Screws** Ref. No. 5 page 16

- **Bronze**
- N/A

**Hopper Lock Strike - Amerock / Bar-Lock / Long Lip** Ref. No. 6 page 16

- **Order No.**
  - N/A

**Awning Lock - Amerock / Bar-Lock** Ref. No. 7 page 16

- **Bronze**
- N/A

**Snap Lock - Amerock / Bar-Lock** Ref. No. 4 page 16

- **Order No.**
  - N/A

5/3/11
Hardware

Hinge Hardware (1952 to 1979)

Adjuster Arm Set with Screws (1954 to 1979) Ref. No. 2

<table>
<thead>
<tr>
<th>Adjuster No.</th>
<th>Glass Height</th>
<th>Length of Lower Leg (Rivet to Rivet)</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>10A</td>
<td>10</td>
<td>3</td>
<td>N/A</td>
</tr>
<tr>
<td>14B</td>
<td>14 and 16</td>
<td>7 1/2</td>
<td>N/A</td>
</tr>
<tr>
<td>18C</td>
<td>18 and 20</td>
<td>9 1/2</td>
<td>N/A</td>
</tr>
<tr>
<td>22D</td>
<td>22 and 24</td>
<td>11 1/2</td>
<td>N/A</td>
</tr>
<tr>
<td>30E</td>
<td>30</td>
<td>13</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Note:
No longer available as of 1/1/09.

Hinge Set with Screws - Egress (1954 to 1979) Ref. No. 3

Order No.
N/A

Adjuster Arm Friction Spring (1954 to 1979) Ref. No. 4

Order No.
N/A
Frame Assembly

- Head Flashing - Vinyl
- Hinge Jamb
- Head Jamb
- Outside Casing (Brick Mould)
- Lock Rail Picture Stop
- N/A
- Stack
- Sash
- Insect Screen
- Subsill
- Primed Hinge Jamb
- Lock Jamb
- Primed Lock Jambs
- RGH, OPG.
- 7/8"
- 1-1/2"
- 1/4"
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
- Basic Unit Height
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# Frames

## Stops

### Stop - Standard Window / Awning Lock

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>A2</td>
<td>N/A</td>
</tr>
<tr>
<td>A3</td>
<td></td>
</tr>
<tr>
<td>A38</td>
<td></td>
</tr>
<tr>
<td>A4</td>
<td></td>
</tr>
</tbody>
</table>

**Note:**
No longer available as of 1/1/09.

### Stop - Standard Window / Roto / Lever Lock

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>R2</td>
<td>N/A</td>
</tr>
<tr>
<td>R3</td>
<td></td>
</tr>
<tr>
<td>R38</td>
<td></td>
</tr>
<tr>
<td>R4</td>
<td></td>
</tr>
</tbody>
</table>

### Stop - Picture Window / Lock / Rail

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>N/A</td>
</tr>
<tr>
<td>4</td>
<td></td>
</tr>
</tbody>
</table>

**Note:**
No longer available as of 1/1/09.

### Stop - Picture Window / Sash

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>49</td>
<td>N/A</td>
</tr>
</tbody>
</table>

**Note:**
No longer available as of 1/1/09.