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400 Series Springline™ Windows (1994 to Present)

Standard Windows

Parts Illustration

Unit viewed from exterior.

Manufactured 1994 to Present

Springline Unit Parts

Frame

Glass

Grille
Unit Sizes

**400 Series Product Label**

<table>
<thead>
<tr>
<th>Note:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Some Springline™ windows will have an identification label or glass etching containing a unique Product ID. The Product ID on Springline™ windows will be located at the bottom of the window frame or etched into the glass. See Service Guide 9051877. The Product ID may be up to 14 digits long (excluding hyphens), depending on the age of the unit. Replacement parts will also get their own unique Product ID. When ordering replacement parts, providing the Product ID ensures that replacement parts match the specifications.</td>
</tr>
</tbody>
</table>
# Unit Size Chart

**Note:**
Unit Dimension refers to overall outside-to-outside frame. Unobstructed Glass refers to visible glass dimensions. Numbers in parentheses are metric measurements. Units with an asterisk (*) come standard with tempered glazing.

## Springline Unit Sizes

<table>
<thead>
<tr>
<th>CHORD HEIGHT</th>
<th>Radius</th>
<th>Unit Dimension</th>
<th>Rough Opening</th>
<th>Unobstructed Glass</th>
</tr>
</thead>
<tbody>
<tr>
<td>18&quot; (467)</td>
<td>18 1/4&quot; (370)</td>
<td>3 1/2&quot; (9 13/16)</td>
<td>32 1/4&quot; (819)</td>
<td>59 1/4&quot; (1,505)</td>
</tr>
<tr>
<td>24&quot; (610)</td>
<td>24 1/4&quot; (619)</td>
<td>5 1/2&quot; (14 1/16)</td>
<td>59 1/4&quot; (1,505)</td>
<td>63 1/4&quot; (1,607)</td>
</tr>
<tr>
<td>30&quot; (762)</td>
<td>30 1/4&quot; (770)</td>
<td>7 1/2&quot; (19 1/16)</td>
<td>67 1/4&quot; (1,708)</td>
<td>67 1/4&quot; (1,708)</td>
</tr>
</tbody>
</table>

*Unit viewed from exterior.*
Unit Sizes

Note:
Unit Dimension refers to overall outside-to-outside frame. Unobstructed Glass refers to visible glass dimensions. Numbers in parentheses are metric measurements.

All unit sizes are available in both colonial and renaissance grille patterns.
### Product History

<table>
<thead>
<tr>
<th>Milestones</th>
<th>Description</th>
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<tbody>
<tr>
<td>2003</td>
<td>Stormwatch™ Protection (Coastal Product) with design pressure upgrades, glass options, and structural enhancements introduced for Springline units.</td>
</tr>
<tr>
<td>1994</td>
<td>Springline Windows introduced.</td>
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Glass

Glass Size Table

Note:
Width and height are measured at the highest point.

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<tr>
<th>Unit No.</th>
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<th>Actual Glass (w x h)</th>
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</thead>
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<td>SE3106</td>
<td>32 3/4 x 20</td>
<td>34 3/16 x 21 7/16</td>
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<td>32 3/4 x 26</td>
<td>34 3/16 x 27 7/16</td>
</tr>
<tr>
<td>SE312</td>
<td>32 3/4 x 38 1/8</td>
<td>34 3/16 x 39 7/16</td>
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<tr>
<td>SE313</td>
<td>32 3/4 x 49 15/16</td>
<td>34 3/16 x 51 3/8</td>
</tr>
<tr>
<td>SE3135</td>
<td>32 3/4 x 54 13/16</td>
<td>34 3/16 x 56 1/4</td>
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<td>34 3/16 x 63 7/16</td>
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## Glass Size Table

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<tr>
<th>Unit No.</th>
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<th>Actual Glass (w x h)</th>
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<tbody>
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<td>68 11/16 x 80 11/16</td>
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<td>67 1/4 x 84 11/16</td>
<td>68 11/16 x 85 1/2</td>
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<td>SE605</td>
<td>67 1/4 x 91 1/8</td>
<td>68 11/16 x 92 9/16</td>
</tr>
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<td>67 1/4 x 96 1/16</td>
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<td>91 13/16 x 62 13/32</td>
</tr>
</tbody>
</table>
Glass

Note:
Glass is available as High-Performance, High-Performance Finelight, High-Performance Sun 3, High-Performance Sun II, High-Performance Tempered, High-Performance Sun 3 Tempered, and High-Performance Sun II Tempered. Use the glass label on the unit (see illustration below) to order by description.

Springline Glass Dimension Label

Glass - High-Performance

Note:
Available by description.

Glass - High-Performance Sun 3

Note:
Available by description.

Glass - High-Performance Sun II

Note:
Available by description.
### Glass

#### Glass - High-Performance Finelight

**Note:**
Available by description.

#### Glass - High-Performance Tempered

**Note:**
Available by description.

#### Glass - High-Performance Sun 3 Tempered

**Note:**
Available by description.

#### Glass - High-Performance Sun II Tempered

**Note:**
Available by description.

#### Glass - High-Performance Tempered Finelight

**Note:**
Available by description.

### Glass Parts

<table>
<thead>
<tr>
<th>Glass Parts</th>
<th>Dimensions</th>
<th>Order No.</th>
</tr>
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<tbody>
<tr>
<td>Setting Block</td>
<td>7/8 x 1/4 x 6</td>
<td>2250002</td>
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<tr>
<td>Setting Block - Head and Side</td>
<td>7/8 x 1/8 x 6</td>
<td>2250109</td>
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<tr>
<td>Setting Block - Spacer</td>
<td>1 x 1/8 x 6</td>
<td>2250106</td>
</tr>
<tr>
<td>Lateral Spacer - Arch and Quarter Round</td>
<td>1 x 1/4 x 6</td>
<td>2230012</td>
</tr>
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</table>

**Note:**
Order by the foot. Install between glass and aluminum outer frame.
**Grilles**

**Interior Grilles - Colonial**

*Note:* Grilles include fasteners. See [size chart](#) for select grille patterns.

**Springline Interior Grilles - 7/8” Wood**
### Interior Grille - Colonial / 7/8” Wood / Natural Wood Interior

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Dimensions (w x h)</th>
<th>2262728</th>
<th>2262614</th>
<th>2262501</th>
<th>226176</th>
<th>9053711</th>
<th>9073116</th>
<th>9128295</th>
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### Interior Grilles - Renaissance

Note:
Grilles include fasteners. See size chart for select grille patterns.

| Interior Grille - Renaissance / 7/8” Wood / Natural Wood Interior | Exterior |
| --- | --- | --- | --- | --- | --- | --- |
|  | White | Terracotta | Sand-tone | Forest Green | Canvas | Dark Bronze | Black |
| Maple Interior | | | | | | | |
| **Unit No.** | **Dimensions (w x h)** | **SE3106** | **SE311** | **SE312** | **SE313** | **SE3135** | **SE314** | **SE3145** | **SE315** | **SE3155** | **SE316** | **SE5406** | **SE541** | **SE542** | **SE543** | **SE5435** | **SE544** | **SE5445** | **SE5455** | **SE546** |
| SE3106 | 32 3/16 x 17 15/64 | 2262386 | 2262272 | 2262158 | 2267120 | 9053424 | 9072834 | 9128013 |
| SE311 | 32 3/16 x 23 35/64 | 2262387 | 2262273 | 2262159 | 2267121 | 9053425 | 9072835 | 9128014 |
| SE312 | 32 3/16 x 35 37/64 | 2262388 | 2262274 | 2262160 | 2267122 | 9053426 | 9072836 | 9128015 |
| SE313 | 32 3/16 x 47 7/16 | 2262389 | 2262275 | 2262161 | 2267123 | 9053427 | 9072837 | 9128016 |
| SE3135 | 32 3/16 x 52 1/8 | 2262390 | 2262276 | 2262162 | 2267124 | 9053428 | 9072838 | 9128017 |
| SE314 | 32 3/16 x 59 31/64 | 2262391 | 2262277 | 2262163 | 2267125 | 9053429 | 9072839 | 9128018 |
| SE3145 | 32 3/16 x 64 21/64 | 2262392 | 2262278 | 2262164 | 2267126 | 9053430 | 9072840 | 9128019 |
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| SE3155 | 32 3/16 x 76 1/64 | 2262394 | 2262280 | 2262166 | 2267128 | 9053432 | 9072842 | 9128021 |
| SE316 | 32 3/16 x 83 1/32 | 2262395 | 2262281 | 2262167 | 2267129 | 9053433 | 9072843 | 9128022 |
| SE5406 | 59 1/16 x 33 9/16 | 2262396 | 2262282 | 2262168 | 2267130 | 9053434 | 9072844 | 9128023 |
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| SE5445 | 59 15/16 x 80 3/8 | 2262402 | 2262288 | 2262174 | 2267135 | 9053440 | 9072850 | 9128029 |
| SE545 | 59 15/16 x 87 7/16 | 2262403 | 2262289 | 2262175 | 2267136 | 9053441 | 9072851 | 9128030 |
| SE5455 | 59 15/16 x 92 3/8 | 2262404 | 2262290 | 2262176 | 2267137 | 9053442 | 9072852 | 9128031 |
| SE546 | 59 15/16 x 99 7/16 | 2262405 | 2262291 | 2262177 | 2267138 | 9053443 | 9072853 | 9128032 |
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## Interior Grille - Renaissance / 7/8" Wood / Prefinished Interior

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400 Series Springline™ Windows (1994 to Present)

Standard Windows

Frames

Frame Assembly

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Springline Frame Assembly

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Frames

Trim Options and Applications

1. Key Block
2. Key Component Block
3. Plinth Block - Arch
4. Block - Transition Casing
5. Transition Block Extension Jamb
6. Inside Stop Transition Block
## Inside Casing

### Inside Casing - Arch / Colonial with Narrow Transition Blocks

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<td>9074293</td>
<td>2230382</td>
<td>2230383</td>
<td>SE60/EL60</td>
<td>36</td>
<td>9074294</td>
</tr>
<tr>
<td>SP40</td>
<td>24</td>
<td>9074297</td>
<td>2230392</td>
<td>2230394</td>
<td>9074298</td>
<td>2230396</td>
<td>N/A</td>
<td>9074299</td>
<td>2230398</td>
<td>2230399</td>
<td>SP80/EL80</td>
<td>48</td>
<td>9074282</td>
</tr>
</tbody>
</table>

### Inside Casing - Arch / Ranch with Narrow Transition Blocks

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Radius</th>
<th>Pine</th>
<th>Maple</th>
<th>Oak</th>
<th>Pine</th>
<th>Maple</th>
<th>Oak</th>
<th>Pine</th>
<th>Maple</th>
<th>Oak</th>
</tr>
</thead>
<tbody>
<tr>
<td>SE31</td>
<td>18 3/4</td>
<td>9074302</td>
<td>2230361</td>
<td>2230363</td>
<td>SE54</td>
<td>32 1/4</td>
<td>9074304</td>
<td>2230369</td>
<td>2230371</td>
<td>SE58</td>
</tr>
</tbody>
</table>
# Drywall Return Bead

## Drywall Return Bead - Curved Wide

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>White</th>
<th>Pine</th>
</tr>
</thead>
<tbody>
<tr>
<td>SE31</td>
<td>9117509</td>
<td>9117508</td>
</tr>
<tr>
<td>SP40</td>
<td>9117462</td>
<td>9117460</td>
</tr>
<tr>
<td>SE54</td>
<td>9117511</td>
<td>9117510</td>
</tr>
<tr>
<td>SE58</td>
<td>9117513</td>
<td>9117512</td>
</tr>
<tr>
<td>SE60</td>
<td>9117515</td>
<td>9117514</td>
</tr>
<tr>
<td>SP80</td>
<td>9117469</td>
<td>9117468</td>
</tr>
</tbody>
</table>
400 Series Springline™ Windows (1994 to Present)

Standard Windows

Frames

Extension Jambs

Note:
As of April 1995, 7 9/16” width was replaced with 7 1/8”. Transition blocks must be ordered separately.

<table>
<thead>
<tr>
<th>Arch Extension Jambs - Pine</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit No.</td>
</tr>
<tr>
<td>SE31</td>
</tr>
<tr>
<td>SE54</td>
</tr>
<tr>
<td>SE58</td>
</tr>
<tr>
<td>SE60</td>
</tr>
<tr>
<td>SP40</td>
</tr>
<tr>
<td>SP80</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Arch Extension Jambs - White</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit No.</td>
</tr>
<tr>
<td>SE31</td>
</tr>
<tr>
<td>SE54</td>
</tr>
<tr>
<td>SE58</td>
</tr>
<tr>
<td>SE60</td>
</tr>
<tr>
<td>SP40</td>
</tr>
<tr>
<td>SP80</td>
</tr>
</tbody>
</table>

Extension Jambs - Non-Arch

Note:
Non-arch extension jambs are available in 4 9/16”, 5 1/4”, 6 9/16” and 7 1/8” widths. Order replacement extension jambs by description.

<table>
<thead>
<tr>
<th>Transition Block - Extension Jamb</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ref No. 5, page 24</td>
</tr>
</tbody>
</table>

Note:
For units 48” radius and larger, all extension jamb depths.
Transition block may need to be cut, dependent on extension jamb depth.
Fasten with 1” finishing nails.

For 4 9/16” and 5 1/4”, order one block per two transitions.
For 6 9/16” and 7 1/8”, order two blocks per two transitions.

<table>
<thead>
<tr>
<th>White</th>
<th>Wood</th>
</tr>
</thead>
<tbody>
<tr>
<td>2250122</td>
<td>2250112</td>
</tr>
</tbody>
</table>
## Frames

### Stops

#### Trim Stop - Arch

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Pieces</th>
<th>Natural</th>
<th>White</th>
</tr>
</thead>
<tbody>
<tr>
<td>SE31</td>
<td>1</td>
<td>2230070</td>
<td>6033030</td>
</tr>
<tr>
<td>SE54</td>
<td>1</td>
<td>2230072</td>
<td>6033035</td>
</tr>
<tr>
<td>SE58</td>
<td>1</td>
<td>2230074</td>
<td>6033040</td>
</tr>
<tr>
<td>SE60</td>
<td>1</td>
<td>2230073</td>
<td>6033045</td>
</tr>
<tr>
<td>SP40</td>
<td>1</td>
<td>2230071</td>
<td>6033050</td>
</tr>
<tr>
<td>SP80</td>
<td>2</td>
<td>2230075</td>
<td>6033055</td>
</tr>
</tbody>
</table>

#### Trim Stop - Lineal

<table>
<thead>
<tr>
<th>Length</th>
<th>Pine</th>
<th>White</th>
</tr>
</thead>
<tbody>
<tr>
<td>22</td>
<td>2230087</td>
<td>2233055</td>
</tr>
<tr>
<td>46</td>
<td>2230088</td>
<td>2233056</td>
</tr>
<tr>
<td>70</td>
<td>2230089</td>
<td>2233057</td>
</tr>
<tr>
<td>94</td>
<td>2230090</td>
<td>2233058</td>
</tr>
<tr>
<td>142</td>
<td>2230091</td>
<td>2233059</td>
</tr>
</tbody>
</table>

#### Glass Stop - Arch

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Pieces</th>
<th>Natural</th>
<th>White</th>
</tr>
</thead>
<tbody>
<tr>
<td>SE31</td>
<td>1</td>
<td>2230076</td>
<td>6032030</td>
</tr>
<tr>
<td>SE54</td>
<td>1</td>
<td>2230077</td>
<td>6032035</td>
</tr>
<tr>
<td>SE58</td>
<td>1</td>
<td>2230080</td>
<td>6032040</td>
</tr>
<tr>
<td>SE60</td>
<td>1</td>
<td>2230079</td>
<td>6032045</td>
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<tr>
<td>SP40</td>
<td>1</td>
<td>2230077</td>
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</tr>
<tr>
<td>SP80</td>
<td>2</td>
<td>2230081</td>
<td>6032055</td>
</tr>
</tbody>
</table>

#### Glass Stops - Lineal

<table>
<thead>
<tr>
<th>Length</th>
<th>Pine</th>
<th>White</th>
</tr>
</thead>
<tbody>
<tr>
<td>22</td>
<td>2230082</td>
<td>2233050</td>
</tr>
<tr>
<td>46</td>
<td>2230083</td>
<td>2233051</td>
</tr>
<tr>
<td>70</td>
<td>2230084</td>
<td>2233052</td>
</tr>
<tr>
<td>94</td>
<td>2230085</td>
<td>2233053</td>
</tr>
<tr>
<td>142</td>
<td>2230086</td>
<td>2233054</td>
</tr>
</tbody>
</table>

### Inside Stop Transition Block

Ref No. 6, [page 24](#)

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Maple</th>
<th>White</th>
</tr>
</thead>
<tbody>
<tr>
<td>All Units</td>
<td>2250110</td>
<td>9130039</td>
</tr>
</tbody>
</table>
400 Series Springline™ Windows (1994 to Present)

Frames

### Block - Component Key

**Note:**
Key block comes standard with SP80 and EL80 units only.

**Key Component Block**  Ref No. 2  page 24

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Maple</th>
<th>Oak</th>
<th>Pine</th>
<th>White</th>
</tr>
</thead>
<tbody>
<tr>
<td>All Units</td>
<td>2231110</td>
<td>2231112</td>
<td>9074413</td>
<td>9130038</td>
</tr>
</tbody>
</table>

**Dowels - Key Component**

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>All Units</td>
<td>8231901</td>
</tr>
</tbody>
</table>

**Key Block**  Ref No. 1  page 24

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Maple</th>
<th>Oak</th>
<th>Pine</th>
</tr>
</thead>
<tbody>
<tr>
<td>All Units</td>
<td>2231114</td>
<td>2231115</td>
<td>9074414</td>
</tr>
</tbody>
</table>

### Trim Parts

**Plinth Blocks - Arch**  Ref No. 3  page 24

![Plinth Blocks - Arch Diagram]

**Block - Transition Casing / Narrow**  Ref No. 4  page 24

![Block - Transition Casing / Narrow Diagram]
Frames

Installation Flanges

<table>
<thead>
<tr>
<th>Nailing Flange - Arch</th>
<th>Length</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>156</td>
<td>8240605</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Nailing Flange - Installation</th>
<th>Length</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>74</td>
<td>8240606</td>
</tr>
<tr>
<td></td>
<td>150</td>
<td>8240607</td>
</tr>
</tbody>
</table>

Installation Kits for Standard (Non-IR) Units

Jamb Clip Kit - 3”

Kit includes:
18 - jamb clips
36 - 8-18 x 1-1/4 PH FL 316 SS PASS TYP AB screws
1 instruction sheet

Order No. 1399980

Jamb Clip Kit - 6” (for standard units with pre-applied extension jambs)

Kit includes:
Jamb clips and screws for standard (non-IR) Springline windows.

Note:
For use with pre-applied extension jambs. Made of 304 annealed stainless steel, making it compatible with ACQ treated lumber. The clips are pre-punched with holes for unit installation in wall thicknesses from 4-9/16” to 7-1/8”. Additional pre-punched holes are available to compensate for wall thickness variations.

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Clip Dimensions</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>18 clips</td>
<td>6 3/8 x 1 1/2</td>
<td>9014868</td>
</tr>
</tbody>
</table>

Jamb Clips - 6” (for standard units with pre-applied extension jambs)

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Clip Dimensions</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>500 clips</td>
<td>6 3/8 x 1 1/2</td>
<td>1376707</td>
</tr>
</tbody>
</table>
400 Series Springline™ Windows (1994 to Present)

Standard Windows

Joining Components

### Narrow Mullion

![Diagram of Narrow Mullion]

#### Exterior Trim Strip - Narrow Mullion

<table>
<thead>
<tr>
<th>Length</th>
<th>Color</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>144&quot;</td>
<td>White</td>
<td>1348520</td>
</tr>
<tr>
<td></td>
<td>Terratone</td>
<td>1448520</td>
</tr>
<tr>
<td></td>
<td>Sandtone</td>
<td>0607234</td>
</tr>
<tr>
<td></td>
<td>Forest Green</td>
<td>0514105</td>
</tr>
<tr>
<td></td>
<td>Canvas</td>
<td>9033596</td>
</tr>
<tr>
<td></td>
<td>Dark Bronze</td>
<td>By description</td>
</tr>
<tr>
<td></td>
<td>Black</td>
<td>9127235</td>
</tr>
</tbody>
</table>

#### Inside Casing - Mullion

<table>
<thead>
<tr>
<th>Length</th>
<th>2 (\frac{3}{8}) &quot;</th>
<th>2 (\frac{5}{8}) &quot;</th>
<th>2 (\frac{7}{8}) &quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>96&quot;</td>
<td>1349022</td>
<td>1386812</td>
<td>1507622</td>
</tr>
<tr>
<td>144&quot;</td>
<td>1349024</td>
<td>1386814</td>
<td>1507624</td>
</tr>
</tbody>
</table>

#### Exterior Flashing - Narrow Mullion

<table>
<thead>
<tr>
<th>Length</th>
<th>Color</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6&quot;</td>
<td>White</td>
<td>1356008</td>
</tr>
<tr>
<td></td>
<td>Terratone</td>
<td>1456008</td>
</tr>
<tr>
<td></td>
<td>Sandtone</td>
<td>0608402</td>
</tr>
<tr>
<td></td>
<td>Forest Green</td>
<td>0514129</td>
</tr>
<tr>
<td></td>
<td>Canvas</td>
<td>9033568</td>
</tr>
<tr>
<td></td>
<td>Dark Bronze</td>
<td>9073185</td>
</tr>
<tr>
<td></td>
<td>Black</td>
<td>9127235</td>
</tr>
</tbody>
</table>
## Joining Components

<table>
<thead>
<tr>
<th>Gusset Plate - Head and Sill / Flexiframe</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="#" alt="Diagram" /></td>
<td>1359508</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Gusset Plate - Arch &amp; Springline</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="#" alt="Diagram" /></td>
<td>9142727</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Gusset - Metal 12”</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="#" alt="Diagram" /></td>
<td>2250208</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Gusset Plate - 18”</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="#" alt="Diagram" /></td>
<td>1600199</td>
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</tbody>
</table>
Support Mullion

Exterior Trim Strip - Support Mullion

<table>
<thead>
<tr>
<th>Length</th>
<th>White</th>
<th>Terratone</th>
<th>Sandstone</th>
<th>Forest Green</th>
<th>Canvas</th>
<th>Dark Bronze</th>
<th>Black</th>
</tr>
</thead>
<tbody>
<tr>
<td>144&quot;</td>
<td>1348620</td>
<td>1448620</td>
<td>0611034</td>
<td>0514106</td>
<td>9033617</td>
<td>9073213</td>
<td>9129244</td>
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</tbody>
</table>

Exterior Flashing - Support Mullion

<table>
<thead>
<tr>
<th>Length</th>
<th>White</th>
<th>Terratone</th>
<th>Sandstone</th>
<th>Forest Green</th>
<th>Canvas</th>
<th>Dark Bronze</th>
<th>Black</th>
</tr>
</thead>
<tbody>
<tr>
<td>8&quot;</td>
<td>2222040</td>
<td>2222042</td>
<td>2222044</td>
<td>By description</td>
<td>9053181</td>
<td>9073180</td>
<td>9127236</td>
</tr>
<tr>
<td>6&quot;</td>
<td>1356012</td>
<td>1456012</td>
<td>0608404</td>
<td>0514130</td>
<td>9033569</td>
<td>9073186</td>
<td>9127238</td>
</tr>
</tbody>
</table>

Filler - Support Mullion

<table>
<thead>
<tr>
<th>Length</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>72</td>
<td>1348812</td>
</tr>
</tbody>
</table>
Andersen® products with Stormwatch protection are designed for use in coastal areas. They feature design pressure upgrades, glass options, and structural enhancements.

### Glass

#### Glass (Impact Resistant)

<table>
<thead>
<tr>
<th>Glass - High-Performance (Impact Resistant)</th>
<th>Note: Available by description.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass - High-Performance Sun 3 (Impact Resistant)</td>
<td>Note: Available by description.</td>
</tr>
<tr>
<td>Glass - High-Performance Sun II (Impact Resistant)</td>
<td>Note: Available by description.</td>
</tr>
<tr>
<td>Glass - High-Performance Tempered (Impact Resistant)</td>
<td>Note: Available by description.</td>
</tr>
<tr>
<td>Glass - High-Performance Sun 3 Tempered (Impact Resistant)</td>
<td>Note: Available by description.</td>
</tr>
<tr>
<td>Glass - High-Performance Sun II Tempered (Impact Resistant)</td>
<td>Note: Available by description.</td>
</tr>
<tr>
<td>Glass - Clear Laminated Monolithic</td>
<td>Note: Available by description.</td>
</tr>
<tr>
<td>Glass - Gray Laminated Monolithic</td>
<td>Note: Available by description.</td>
</tr>
</tbody>
</table>
### Frames

#### Inside Casing (Impact Resistant)

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Radius</th>
<th>2 1/4&quot;</th>
<th>2 1/2&quot;</th>
<th>3 1/2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Maple</td>
<td>Oak</td>
<td>Maple</td>
<td>Oak</td>
</tr>
<tr>
<td>SE31</td>
<td>18 3/4</td>
<td>2232009</td>
<td>223211</td>
<td>2232013</td>
</tr>
<tr>
<td>SE54</td>
<td>32 3/4</td>
<td>2232017</td>
<td>2232019</td>
<td>2232021</td>
</tr>
<tr>
<td>SE58</td>
<td>34 3/4</td>
<td>2232025</td>
<td>2232027</td>
<td>2232029</td>
</tr>
<tr>
<td>SE60/EL60</td>
<td>36</td>
<td>2232033</td>
<td>2232035</td>
<td>2232037</td>
</tr>
<tr>
<td>SP40</td>
<td>24</td>
<td>2232041</td>
<td>2232043</td>
<td>2232045</td>
</tr>
<tr>
<td>SP80/EL80</td>
<td>48</td>
<td>2232001</td>
<td>2232003</td>
<td>2232005</td>
</tr>
<tr>
<td>SC31</td>
<td>18 3/4</td>
<td>2232049</td>
<td>2232052</td>
<td>N/A</td>
</tr>
<tr>
<td>SC54</td>
<td>32 3/4</td>
<td>2232050</td>
<td>2232059</td>
<td>N/A</td>
</tr>
<tr>
<td>SC60</td>
<td>34 3/4</td>
<td>2232051</td>
<td>2232060</td>
<td>N/A</td>
</tr>
</tbody>
</table>

#### Inside Casing - Arch / Ranch with Wide Transition Blocks (Impact Resistant)

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Radius</th>
<th>2 1/4&quot;</th>
<th>2 1/2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Maple</td>
<td>Oak</td>
<td>Maple</td>
</tr>
<tr>
<td>SE31</td>
<td>18 3/4</td>
<td>2232010</td>
<td>2232012</td>
</tr>
<tr>
<td>SE54</td>
<td>32 3/4</td>
<td>2232018</td>
<td>2232020</td>
</tr>
<tr>
<td>SE58</td>
<td>34 3/4</td>
<td>2232026</td>
<td>2232028</td>
</tr>
<tr>
<td>SE60/EL60</td>
<td>36</td>
<td>2232034</td>
<td>2232036</td>
</tr>
<tr>
<td>SP40</td>
<td>24</td>
<td>2232042</td>
<td>2232044</td>
</tr>
<tr>
<td>SP80/EL80</td>
<td>48</td>
<td>2232002</td>
<td>2232004</td>
</tr>
</tbody>
</table>

#### Transition Casing / Wide (Impact Resistant)

<table>
<thead>
<tr>
<th>Unit No.</th>
<th>Radius</th>
<th>2 1/4” and 2 1/2”</th>
<th>3 1/2”</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Maple</td>
<td>Oak</td>
<td>Maple</td>
</tr>
<tr>
<td></td>
<td>2231120</td>
<td>2231121</td>
<td>2231122</td>
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</tbody>
</table>

#### Installation Kit (For Impact Resistant Units)

**Kit Includes:**
- 16 - 10-12 x 3” STST PH FLT HD T-17 screws
- 1 Instruction sheet

**Order No.**
2299101
Service Replacement Only Parts

Note:
This section is specifically designed for parts that should only be ordered if a Territory Service Manager/Service Provider Company has requested them to be ordered or if the customer agrees to also pay for a non-warranty repair/replace service job (subject to availability) for these parts to be installed. We do not recommend anyone other than a trained AW employee or Service Provider install these parts due to the complexity of installation, modifications required for installation and/or requirement of special tools.

Exterior Grilles - HDN

Exterior Grille - HDN / Lineal / PVC

Note:
These grilles can only be ordered by SAR/SPC.

<table>
<thead>
<tr>
<th>Length</th>
<th>White</th>
<th>Terratone</th>
<th>Sandtone</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>3/4”</td>
<td>7/8”</td>
<td>1 1/8”</td>
</tr>
<tr>
<td>60 in</td>
<td>2322030</td>
<td>2322034</td>
<td>2322038</td>
</tr>
<tr>
<td>84 in</td>
<td>2322031</td>
<td>2322035</td>
<td>2322039</td>
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</table>