SUMMARY TEST REPORT

FOR: Andersen Corporation  
100 Fourth Avenue North  
Bayport, MN 55003  
Phone: 651-636-3835  
Fax: 717-764-4129  
www.archtest.com

Report Number: C7170.03-201-47  
Test End Date: 03/26/2013  
Report Date: 04/10/2013  
Test Record Retention End Date: 04/10/2017

SERIES TESTED: 400 Series Specialty Window – Arch Flexiframe  
MODEL TESTED AFFW608 IG

**NAFS-08/-11**  
**NAFS-05**

Class LC-PG70 Size Tested 71.2 x 105.6 in. DP+70/-70  
N/A

**Test**  
Operating Ease  
Resistance to Air Infiltration  
Resistance to Water Penetration  
Resistance to Structural Loading  
Forced Entry Resistance  

**Results Summary**  
N/A  
<0.01 cfm/ft² (ASTM E283)  
Pass at DP70 (ASTM E547)  
Pass at DP70 (ASTM E330)  
Pass (ASTM F 588)

**CAN/CSA A440-00**, Evaluation to the prescriptive requirements were not performed

**Test**  
Operating Ease  
Air Tightness  
Water Tightness  
Wind Load Resistance  
Blow-Out

**Rating**  
N/A  
Fixed  
B5  
C5  
C5

**Test**  
Impact  
Pressure Cycling

**Results Summary**  
(N/A)  
(N/A)

REFERENCE: See ATI Report No. C7170.01-201-47 and C7170.02-201-47 for complete test results

A copy of this report will be retained by ATI for a period of four years. This report is the exclusive property of the client named herein and is applicable to the sample tested. Results obtained are tested values and do not constitute an opinion or endorsement by this laboratory.

ARCHITECTURAL TESTING, INC  
Karl A. Lips-Eakins  
Senior Technician  

ARCHITECTURAL TESTING, INC  
Daniel A. Johnson  
Director of Regional Operations  

849 Western Avenue North  
St. Paul, MN 55117  
Phone: 651-636-3835  
Fax: 717-764-4129  
www.archtest.com